Built-In Color Sensor
B5WC

Reliable Detection of Changes and Differences in Color
– Contributes to Automation of Equipment –

COLOR SENSOR
With labor shortages becoming more apparent, equipment productivity improvement and functionality are required in a variety of industries. In the production process, there is an increasing need for visualization of the entire equipment through planned maintenance and remote monitoring. In the service industry, along with adapting to diversifying needs, improvement of productivity through automation is required to reduce workload and labor costs.

We propose a "color sensor" solution as one of the remedies for monitoring such conditions and diversifying needs. Since progressive deterioration of lubricating oil in machine tools can lead to equipment failure, it is possible to estimate when to replace the oil by monitoring the color of the lubricating oil. Beverage servers can automate beverage selection according to cup color if the operation is color coded. OMRON possibly use the word ‘supports’ or ‘understands the importance of’ multi-functionality of equipment to meet diversifying needs. In addition, automation can improve the productivity of store operations. At the same time, automation can improve productivity if other tasks can be performed while the equipment is making beverages.

A color sensor uses a white LED as its light source to emit light and receive reflected light (the ratio of red, green, and blue is unique to each color) determined by the color of the detected object. The color sensor separates the reflected light received into red, green, and blue, and outputs the red, green, and blue data (RGB data) as voltage values using the I2C communication method.

For example, in the case of red and yellow detected objects, the red, green, and blue output values from the color sensor are different for red and yellow reflected light by the white LED, allowing differentiation of red and yellow.

**Color Sensor Principle**

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Proposal of Color Sensor Utilization

Liquid condition monitoring
A color sensor monitors changes in the color of the liquid and contributes to more efficient equipment maintenance.

Multi-functionalization of equipment
The operation according to the color information of the detected object can contribute to multi-functionalization of the equipment and automation of business operations.

Stable operation of equipment
Detecting objects by color, rather than differences in the amount of reflected light as with conventional optical sensors, can contribute to stable operation of the equipment.
A color sensor monitors changes in the color of the liquid which contributes to more efficient equipment maintenance.

**Challenge**

Deterioration of lubricating oil can cause equipment failure. If the timing of replacement is delayed due to the personal judgment criteria of each person in charge or the frequency of inspections, there is a risk of sudden breakdown or destruction of the equipment, which may result in loss of production for a certain period of time.

**Color sensor**

By monitoring the color of the lubricating oil with a color sensor, the deterioration of the oil for each equipment can be quantitatively monitored by color, and the oil can be replaced at the optimum time without depending on personal criteria.

Using the petroleum product color standard sample*, the output voltage values of the color sensor were graphed as a ratio of green and blue to red.

*For ASTM color
Lubricating oil degradation differs for each equipment depending on operating conditions, making the oil replacement complicated and increasing man-hours required for management.

Since each equipment operates under different conditions and the lubricating oil deteriorates at different speeds, all equipment is visually inspected on a regular basis.

Color sensors can be used for remote monitoring. The deterioration of lubricating oil in each equipment can be monitored by color, contributing to optimization of oil replacement timing and efficiency.

Lubricating oil replacement for only the necessary equipment can be planned for optimal timing.

NOTE: When communicating over long distances, communication through a network such as that of machine tools is recommended.
Assists equipment multifunctionality and work automation by an operation based on the color information of the detected object.

**Challenge**

Presence/absence detection sensors can detect presence/absence, but cannot output signals according to type.

**Color sensor**

By color coding the equipment operation with signal output corresponding to the color of the color sensor, it is possible to build multi-functional equipment that meets diversifying needs.

For example, if the color of a purple cup is recognized, grape juice is served; if the color of a red cup is recognized, strawberry juice is served; and so on. It also reduces beverage disposal losses due to wrong button operation.

Using Munsell color, the maximum output voltage value of the color sensor was set as 100%, and the ratio of each voltage value to the maximum voltage value was graphed. The ratio of RGB data changes according to the Munsell color.
Stable operation of equipment

Provides stable operation of equipment by detecting the objects by color.

**Challenge**

In the case of conventional optical sensors, which detect the difference in the amount of reflected light, backgrounds may be detected or the object may not be stably detected due to the background.

**Color sensor**

The presence or absence of an object to detect may be confirmed by using a signal output from a color sensor for each color of the detected object.

Example applications
Object detection on the production line

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**Product Specifications**

<table>
<thead>
<tr>
<th>Item</th>
<th>Model</th>
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<tbody>
<tr>
<td>Sensing distance</td>
<td>40 mm (white paper)</td>
</tr>
<tr>
<td>Light source</td>
<td>White LED</td>
</tr>
<tr>
<td>Power supply voltage</td>
<td>5 VDC±5%</td>
</tr>
<tr>
<td>Current consumption</td>
<td>18 mA max. (at 5.25 VDC)</td>
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<tr>
<td>Output type</td>
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**I2C output**

Output voltage value for red/green/blue: 0.45 V±20% (gray reference plate, at sensing distance of 40 mm). Output saturation voltage: Typ 2.75 V (output voltage range: 0 to 2.75 V), SCL/SDA input H voltage: 2.54 to 5.4 V, Input L voltage: 0.9 V max., SDA output L voltage: 0.44 V max. (at output current of 3 mA)

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**Dimensions**

(Unit: mm)

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OMRON Optical Sensor Product Lineup

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BSW-LB Light Convergent Reflective Sensor
Datasheet
Cat. No.: E590-E1

BSW-LB Light Convergent Reflective Sensor
Cat. No.: E589-E1

BSW-DB Diffuse Reflective Sensor Datasheet
Cat. No.: E601-E1

BSW-DB11A1-A Diffuse Reflective Sensor Datasheet
Cat. No.: E604-E1

EE-SX3173/4173-P Photomicrosensor (Transmissive) Datasheet
Cat. No.: E586-E1

Photomicrosensors Selection Guide
Cat. No.: Y211-E1

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