EE-SX4320

Ultra-Compact Slot / SMD Type (Slot width: 2 mm)

- PCB surface mounting type.
- High resolution with a 0.3-mm-wide aperture.



Be sure to read Safety Precautions on page 3.

De sure to read Sarety Frecautions on page 5.

Ordering Information

Photomicrosensor

Appearance	Sensing method	Connecting method	Sensing distance	Aperture size (H × W) (mm)	Output type	Model
5.1	Transmissive (slot type)	SMT	2 mm (slot width)	Emitter 1.4 × 1.4 Detector 1 × 0.3	Photo IC	EE-SX4320

Ratings, Characteristics and Exterior Specifications

Absolute Maximum Ratings (Ta = 25°C)

	Item	Symbol	Rated value	Unit
Emitter				
	Forward current	lF	25 *1	mA
	Reverse voltage	VR	5	V
Detector				
	Power supply voltage	Vcc	9	V
	Output voltage	Vоит	17	V
	Output current	Іоит	8	mA
	Permissible output dissipation	Роит	80 *1	mW
Operating temperature		Topr	-30 to +85 *1	°C
Stora	ge temperature	Tstg	-40 to +90 *1	°C
	ow soldering erature	Tsol	255 *2	°C

^{*1.} Refer to the temperature rating chart if the ambient temperature exceeds 25°C.

Exterior Specifications

Connecting method	Weight (g)	Material	
Connecting method	Weight (g)	Case	
SMT	0.1	PPS	

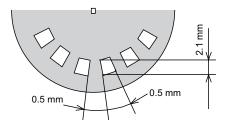
Electrical and Optical Characteristics (Ta = 25°C)

Item		Value					
		Symbol	MIN.	TYP.	MAX.	Unit	Condition
Emitter					-		
	Forward voltage	VF		1.2	1.4	V	IF = 20 mA
	Reverse current	lr		0.01	10	μА	V _R = 5 V
	Peak emission wavelength	λР		940		nm	I _F = 20 mA
De	etector		•	•	•		•
	Powersupply voltage	Vcc	2.2		7	V	
	Low-level output voltage	Vol		0.12	0.4	٧	Vcc = 2.2 to 7 V, IF = 7 mA, IoL = 8 mA
	High-level output voltage	Іон			10	μΑ	Vcc = 2.2 to 7 V, I _F = 0 mA, VoH = 17 V
	Current consumption	Icc		2.8	4	mA	Vcc = 7 V
	Peak spectral sensitivity wavelength	λР		870		nm	Vcc = 2.2 to 7 V
LED current when output is ON		lft			3.5	mA	Vcc = 2.2 to 7 V
Hysteresis		ΔΗ		21		%	Vcc = 2.2 to 7 V *1
Response frequency		f	3			kHz	Vcc = 2.2 to 7 V, I _F = 5 mA, I _{OL} = 8 mA *2
Response delay time		tрнL		8		μs	Vcc = 2.2 to 7 V, I _F = 5 mA, I _{OL} = 8 mA *3
		tрLн		20		μs	Vcc = 2.2 to 7 V, I _F = 5 mA, I _{OL} = 8 mA *3

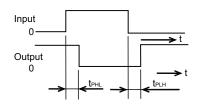
^{*1.} Hysteresis denotes the difference in forward LED current value, expressed in percentage, calculated from the respective forward LED currents when the photo IC in turned from ON to OFF and when the photo IC in turned from OFF to ON.

^{*2.} Complete soldering within 10 seconds for reflow soldering.

- ***2.** The value of the response frequency is measured by rotating the disk as shown below.
- ***3.** The following illustrations show the definition of response delay time.







Engineering Data (Reference value)

Fig 1. Forward Current vs. Collector Dissipation Temperature Rating

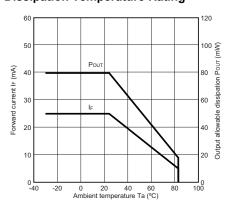


Fig 2. Forward Current vs. Forward Voltage Characteristics (Typical)

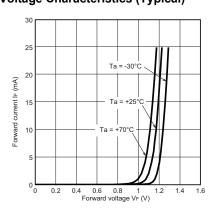


Fig 3. LED Current vs. Supply Voltage (Typical)

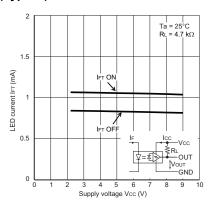


Fig 4.LED Current vs. Ambient Temperature Characteristics (Typical)

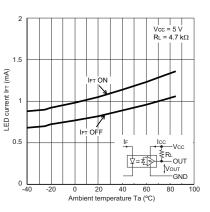


Fig 5. Low-level Output Voltage vs. Output Current (Typical)

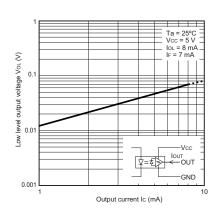


Fig 6. Low-level Output Voltage vs. Ambient Temperature Characteristics (Typical)

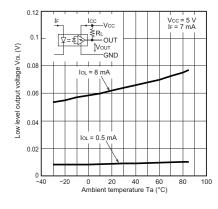


Fig 7. Current Consumption vs. Supply Voltage (Typical)

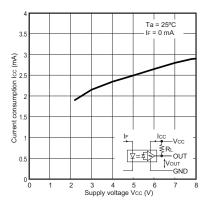


Fig 8. Response Delay Time vs. Forward Current (Typical)

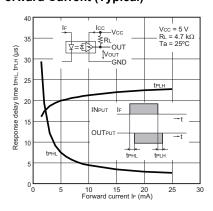
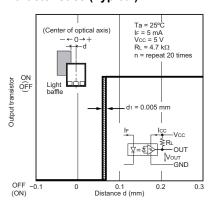


Fig 9. Repeat Sensing Position Characteristics (Typical)



Safety Precautions

To ensure safe operation, be sure to read and follow the Instruction Manual provided with the Sensor.

⚠ CAUTION

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Precautions for Safe Use

Do not use the product with a voltage or current that exceeds the rated range.

Applying a voltage or current that is higher than the rated range may result in explosion or fire.

Do not miswire such as the polarity of the power supply voltage.

Otherwise the product may be damaged or it may burn.

Do not short-circuit the load.

Otherwise explosion or burning may occur.

This product does not resist water. Do not use the product in places where water or oil may be sprayed onto the product.

Precautions for Correct Use

Do not use the product in atmospheres or environments that exceed product ratings. This product is for surface mounting. Refer to Soldering Information, Storage and Baking for details.

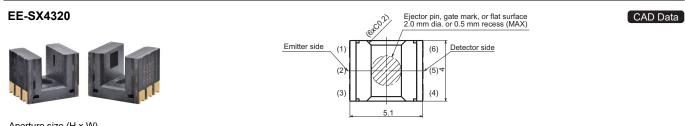
Dispose of this product as industrial waste.

Dimensions and Internal Circuit

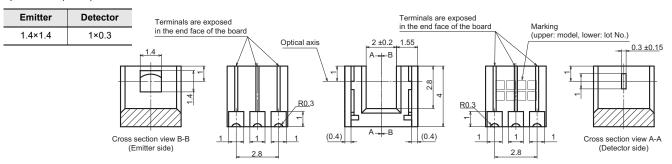
CAD Data marked products, 2D drawings and 3D CAD models are available. For CAD information, please visit our website, which is noted on the last page

(Unit: mm)

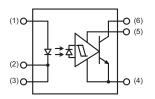
Photomicrosensor



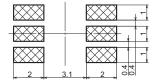
Aperture size (H x W)



Internal circuit



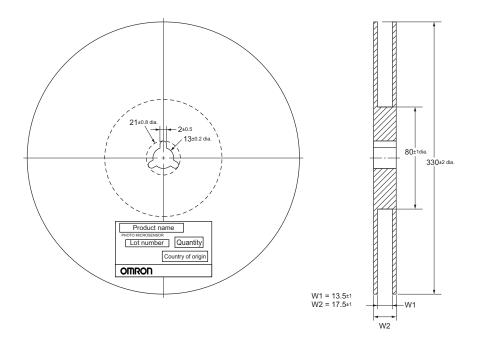
Terminal No.	Name		
(1)	Anode		
(2)(3)	Cathode		
(4)	ground		
(5)	Power supply voltage		
(6)	Output		



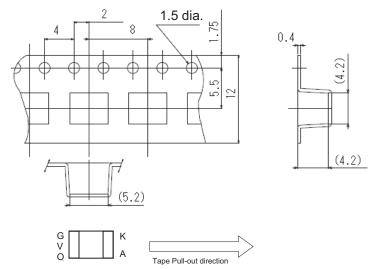
Unless otherwise specified, the tolerances are ±0.2 mm.

Tape and Reel

Reel (Unit: mm) *



Tape (Unit: mm)



Note: Direction of product packing is upper figure.

Tape quantity

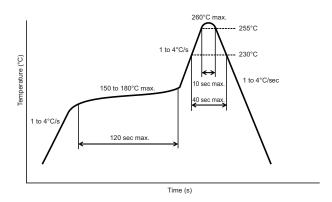
2,000 pcs./reel 100 pcs./pack *

*EE-SX4320-1 (100 pcs./pack) has no reel, only tape is attached.

Soldering Information

Reflow soldering: Temperature profile

- 1. The reflow soldering can be implemented in two times complying with the following diagram.
- All the temperatures in the product must be within the diagram.
- 2. The recommended thickness of the metal mask for screen printing is between 0.2 and 0.25 mm.



Manual soldering

The manual soldering should not be applied to the products, otherwise the housing may be deformed and/or the Au plating may be peeled off by heat.

Other notes

The use of infrared lamp causes the temperature at the resin to rise particularly too high.

All the temperatures in the product must be within the above diagram. Do not immerse the resin part into the solder. Even if within the above temperature diagram, there is a possibility that the gold wire in the products is broken in case that the deformation of PC board gives stress to the products.

Please confirm the conditions (including material and method of flux and cleaning) of the reflow soldering fully by actual solder reflow machine prior to the mass production use.

Storage

Storage conditions

To protect the product from the effects of humidity until the package is opened, dry-box storage is recommended. If this is not possible, store the product under the following conditions:

Temperature: 10 to 30 °C Humidity: 60% RH max.

Treatment after open

- Reflow soldering must be done within 48 hours stored at the conditions of humidity 60% RH or less and temperature 10 to 30°C.
- 2. If the product must be stored after it is unpacked, store it in a dry box or reseal it in a moisture-proof package with desiccant at a temperature of 10 to 30°C and a humidity of 60% RH or less. Even then, mount the product within one week.

Baking

In case that it could not carry out the above treatment, it is able to mount by the following baking treatment. However baking treatment shall be limited only 1 time.

Recommended conditions: 60°C for 24 to 48 hours (reeled one) 100°C for 8 to 24 hours (loose one)

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